

## Case Study:

# Fortune 100 Bottler Doubled Pallet Throughput With Dedicated Automation Maintenance

### Company

Fortune 100 Bottling Company with several plants across the US and a 60-year history in the athletic space.

### Challenge

Facility has an elevator and bridge conveyor system that connects production to distribution. The system failed 2x daily.

### Solution

Bottler had self-performed for years. Concentric was brought in to implement a dedicated on-site team and technical operating system. Within months, throughput improved consistently.

### Key Data Points



Automated System was halting production 2x daily.



Company had been self-performing maintenance but was unable to focus the time needed.



Doubled pallet throughput to 540/hour.



Downtime decreased from 1/hour daily to 1/hour per 15 days.



Implementation of a dedicated on-site team & operating system.